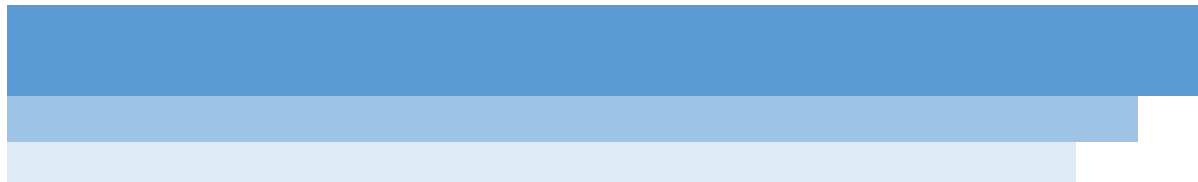


EDGE SIDE CHANNELS INSTALLATION MANUAL



October 2017

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October 2017

This manual is to be read in conjunction with the Product Specifications & Assembly manual

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DISCLAIMER

INTRODUCTION

This Installation manual has been produced by Rollease Acmeda to supply the necessary information for safe and correct installation of this system.

INSTALLERS RESPONSIBILITY

Before installing, please read & ensure you understand the safety information and installation instructions as defined in this installation manual.

- If you do not fully understand these instructions, contact Rollease Acmeda for clarification before installing.
- The Installer is responsible to ensure that all installation personnel have been adequately trained on the safe & correct installation and operation.
- The Installer is responsible to ensure that supporting structures are sound and can adequately support the load.
- The fasteners provided are intended for fixing to timber. The Installer is responsible for selecting fasteners that are suitable for other substrates

SAFETY INFORMATION

- Ensure that electrical works are done only by a LICENSED ELECTRICIAN.
- DO NOT modify any of the components of this system.

PERSONNEL REQUIREMENTS

Only suitably trained/qualified personnel should undertake installation.

DISCLAIMER

Rollease Acmeda has used reasonable care in preparing the information included in this document, but makes no representations or warranties as to the completeness or accuracy of the information. Information is supplied upon the condition that the persons receiving the information will make their own determination as to its suitability for their purposes prior to use. Rollease Acmeda assumes no liability whatsoever for any damages incurred by you resulting from errors in or omissions from the information included herein. Rollease Acmeda reserves the right to make changes without further notice to any products to improve reliability, function or design.

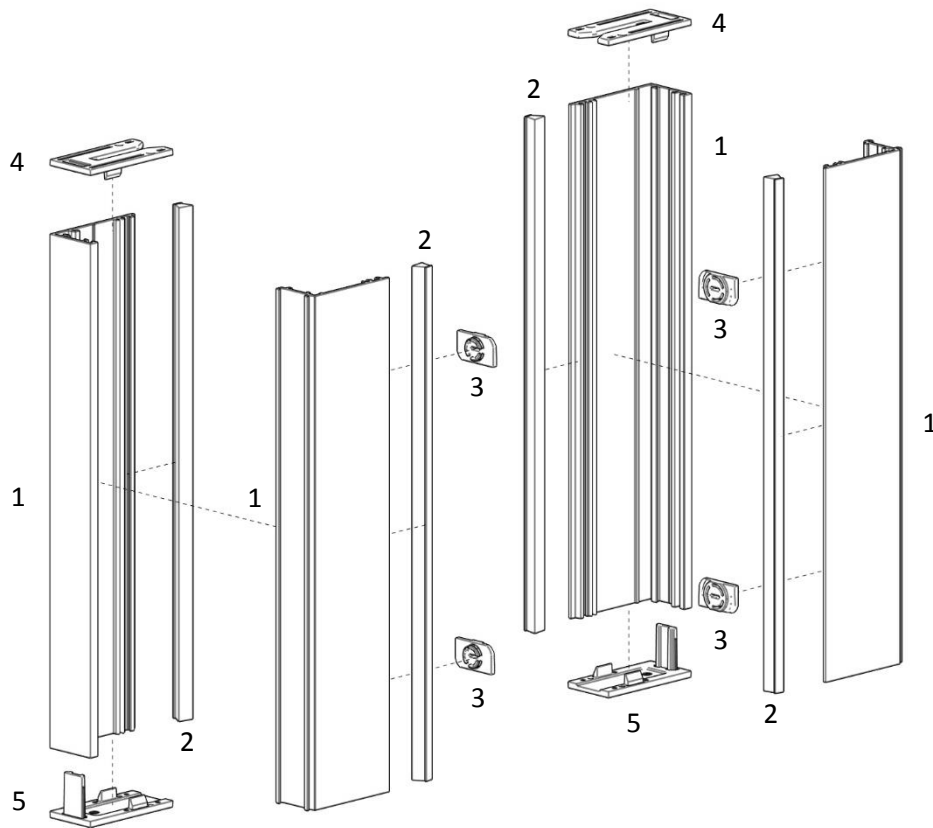
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SECTION 1 – SYSTEM DETAILS

PART A - OVERVIEW

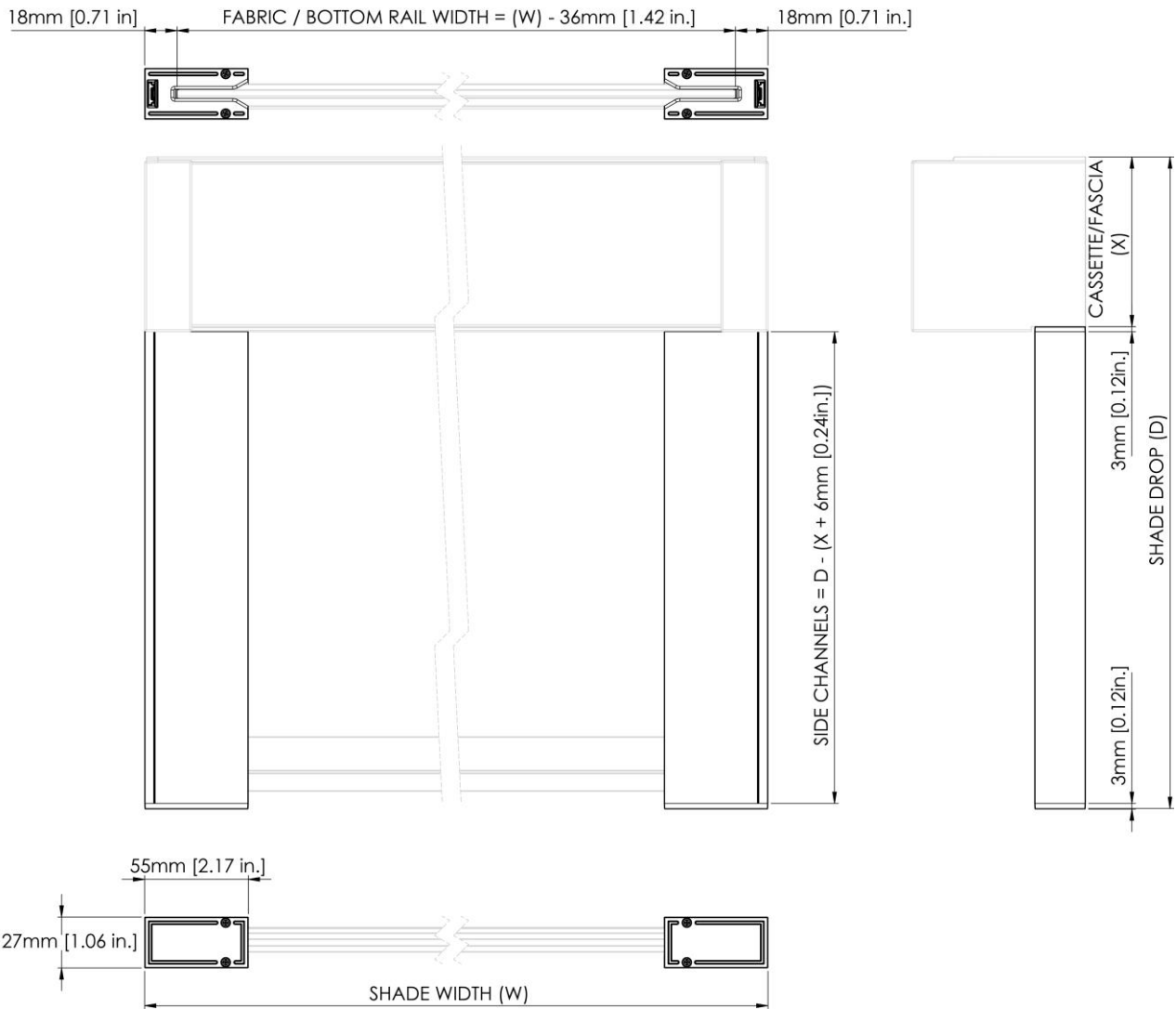


SYSTEM INDEX

EDGE SIDE CHANNELS

1. Edge Light Block | Side Guide
2. Fabric Brush T Slot Fit
3. Edge Light Block | Side Guide Lock
4. Edge Light Block | Side Guide Funnel & Screw Set
5. Edge Light Block | Bottom Cap + Screws

PART B – DEDUCTIONS



PART C – BOM & CUTTING LIST

| | PART NUMBER | DESCRIPTION | U.O.M | QTY | DEDUCTION |
|------|------------------|--|---------|-----|---|
| EDGE | RC91-0101-xxxLLL | EDGE LIGHT BLOCK Side Guide – 2 Piece Set | mm [in] | 2 | $D - (\text{CASSETTE}/\text{FASCIA HEIGHT } (X) + 6\text{mm } [0.24\text{in}])$ |
| | RC91-1001-xxx000 | EDGE LIGHT BLOCK Bottom Cap + screws | Set | 1 | |
| | RC91-1002-xxx000 | EDGE LIGHT BLOCK Side Guide Funnel & Screw Set | Set | 1 | |
| | RC91-0302-xxx000 | EDGE LIGHT BLOCK Side Guide Ear | Piece | 2 | |
| | RC91-0201-xxx000 | EDGE LIGHT BLOCK Side Guide Lock | Piece | 4 + | NOTE: 600mm [23.62 in] Max spacing |
| | AW91-1501-xxx000 | Fabric Brush T Slot Fit | mm [in] | 4 | $D - (\text{CASSETTE}/\text{FASCIA HEIGHT } (X) + 6\text{mm } [0.24\text{in}])$ |

Additional notes:

1. Mounting Options for specific systems [eg. mounting brackets/clips] MUST be considered for cutting measurements.

PART D – INSTALLATION SPACE

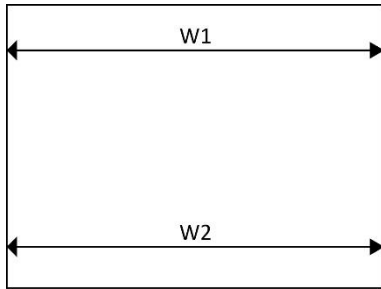
MEASURE & SPECIFY GUIDELINES

To assist with providing seamless communication between the Specifier, Assembler and Installer Rollease Acmeda provides some guidelines to assist with measuring and specifying the Cassette Roller System in order to:

- Identify key information for Assembler and Installer
- Improve efficiency
- Limit the number of re-calls / adjustment required onsite after installation

Please follow the guidelines in the required system installation instructions.

SHADE WIDTH

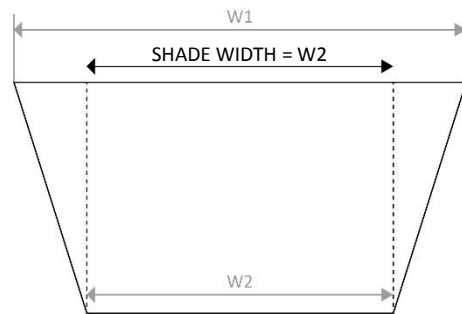
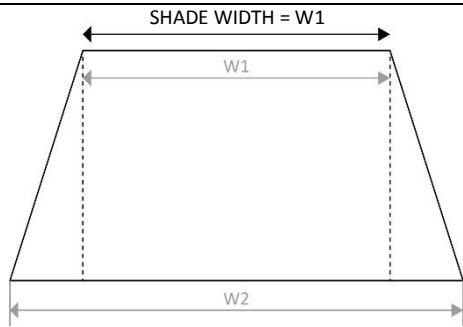


W = Width of Shade

If W1 & W2 are equal or within **5mm (0.197")** of each other, proceed to Part B.

If W1 & W2 are not equal or within **5mm (0.197")** of each other, **packing** may be required to ensure Channel Guides are level.

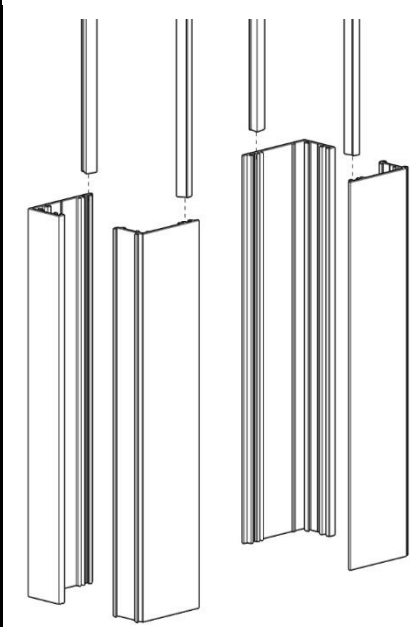
MEASURING TIPS



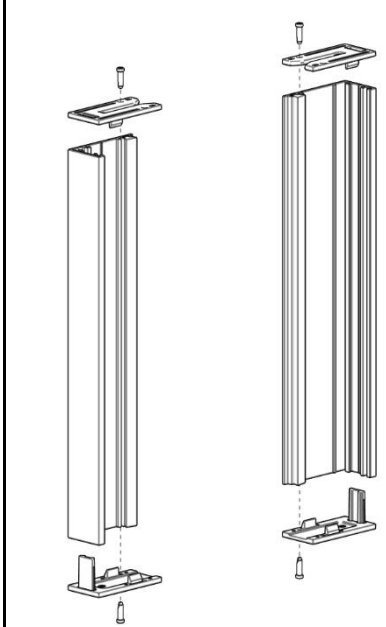
SECTION 2 – ASSEMBLY

PART A – EDGE SUB-ASSEMBLY

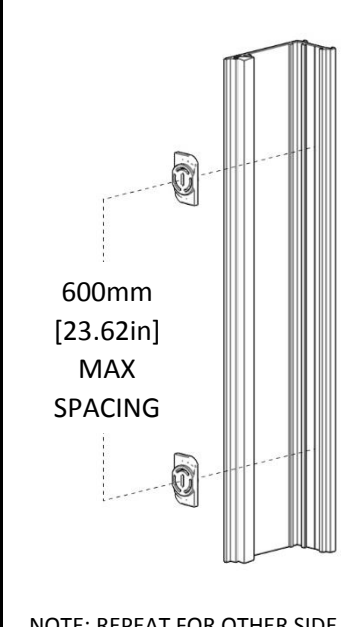
STEP 1 – SLIDE BRUSH INTO EDGE SIDE GUIDE FIXING RAIL + COVER RAIL



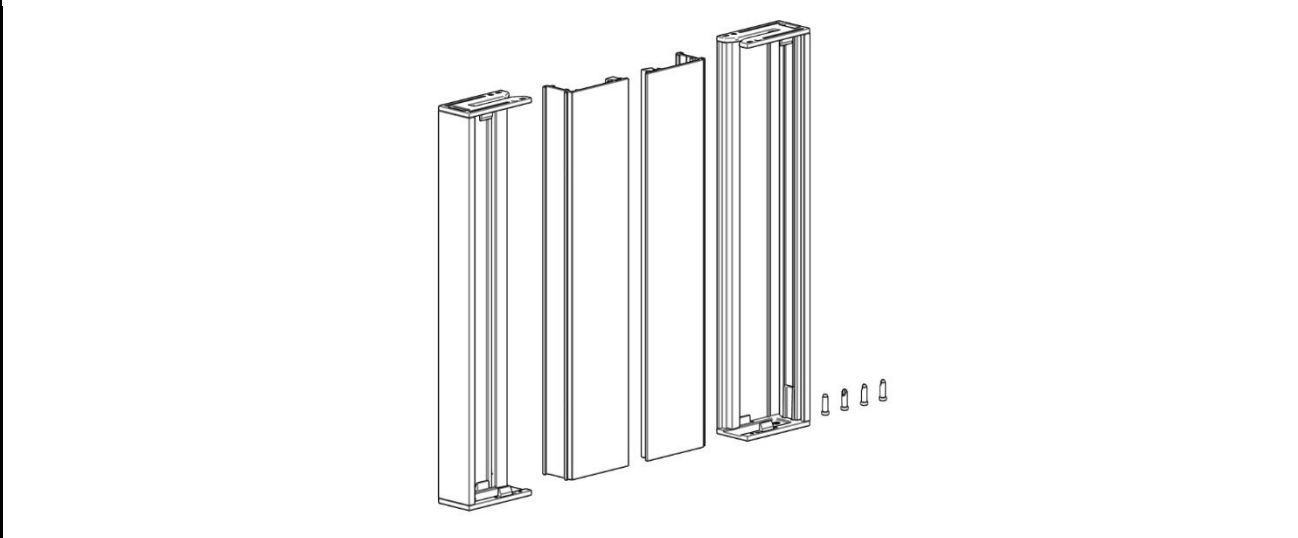
STEP 2 – ATTACH FUNNEL & BOTTOM CAP TO EDGE FIXING RAIL WITH SCREWS PROVIDED



STEP 3 – SNAP ON EDGE SIDE GUIDE LOCKS TO SIDE COVER RAIL



STEP 4 – FINISHED EDGE SUB-ASSEMBLY

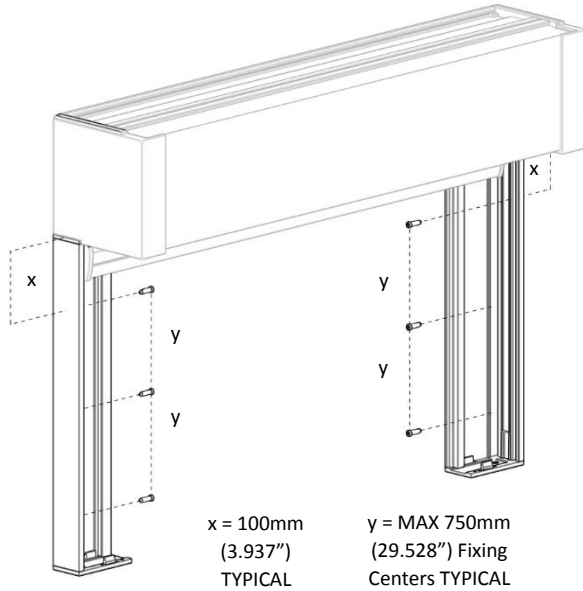


SECTION 3 – INSTALLATION

PART A – INSTALLING EDGE SIDE GUIDES

STEP 1 – LOCATE EDGE SIDE CHANNELS INTO FLUSH POSITION. CF90 USED AS EXAMPLE IN THIS MANUAL.

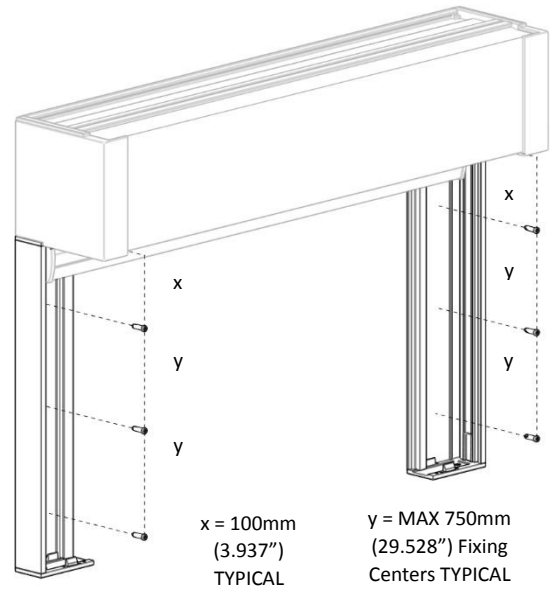
RECESS FIX/INSIDE MOUNT



NOTE:

- Align with bracket base
- Use grooves in fixing rail to center fixing positions
- **Ensure side guides are vertical and parallel using a level**

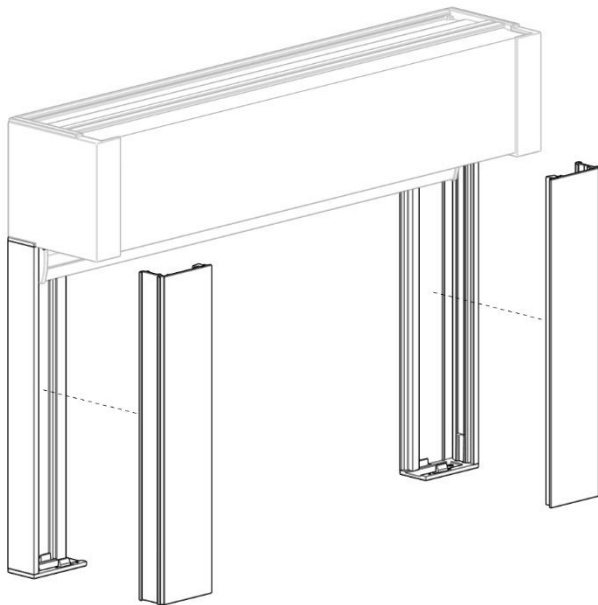
FACE FIX/WALL MOUNT



NOTE:

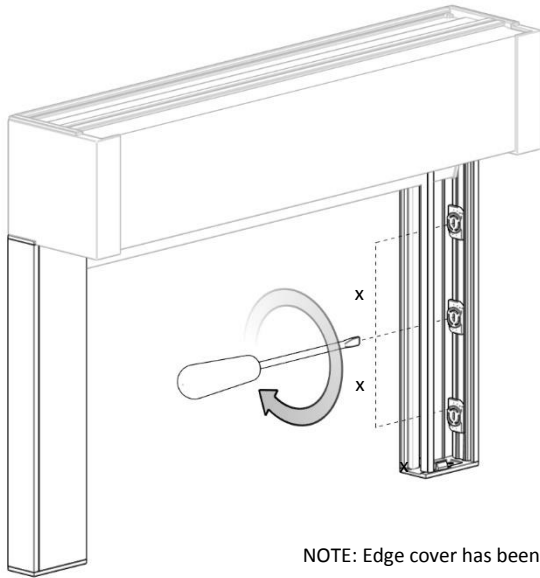
- Align with bracket base
- Use grooves in fixing rail to center fixing positions
- **Ensure side guides are vertical and parallel using a level**

STEP 2 – INSERT EDGE COVER RAILS



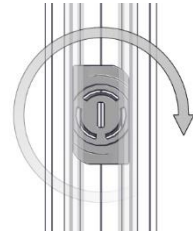
NOTE: Ensure side guide locks are vertical on extrusion

STEP 3 – USE A FLAT HEAD SCREW DRIVER TO SECURE THE SIDE GUIDES TOGETHER

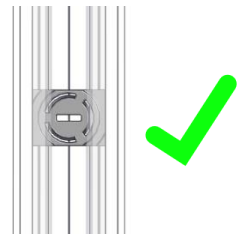


x = MAX
600mm
(23.622")
TYPICAL

NOTE: Edge cover has been removed for clarity



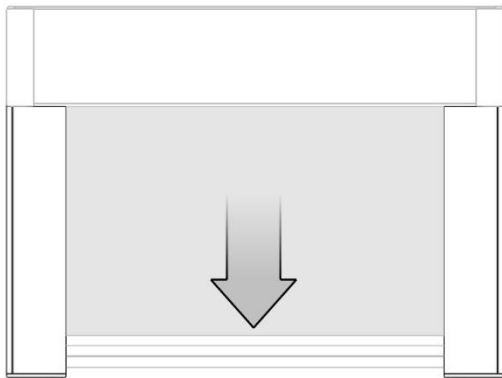
UNLOCKED POSITION:
ROTATE CLOCKWISE TO LOCK



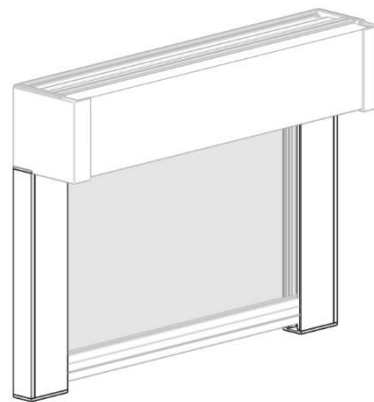
LOCKED POSITION

STEP 4 – TEST SHADE TO ENSURE IT IS OPERATING CORRECTLY

Run Shade down and up to ensure correct operation

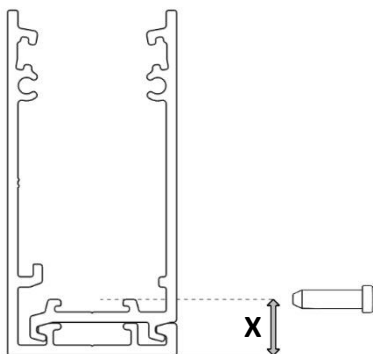


FINISHED EDGE EXAMPLE (CF90)



PART B – INSTALLING CHAIN TENSIONER (CHAIN OPERATED SHADES)

STEP 1 – SECURE CHAIN TENSIONER ACCORDING TO CHILD SAFETY LEGISLATION



“X” = Chain Tensioners Fixing Center

X = 7–12mm [0.28–0.47in]
(Depending on Chain Tensioner used)

IMPORTANT NOTE:

- All tensioners to be fixed to side guides as specified to ensure bottom rail function is not affected
- To assist with installation, it is recommended to drill pilot holes in the side guide
- When installing Chain Tensioning devices, you must refer to the Chain Tensioning Devices Installation manual